ROLLERI ROBOTIC

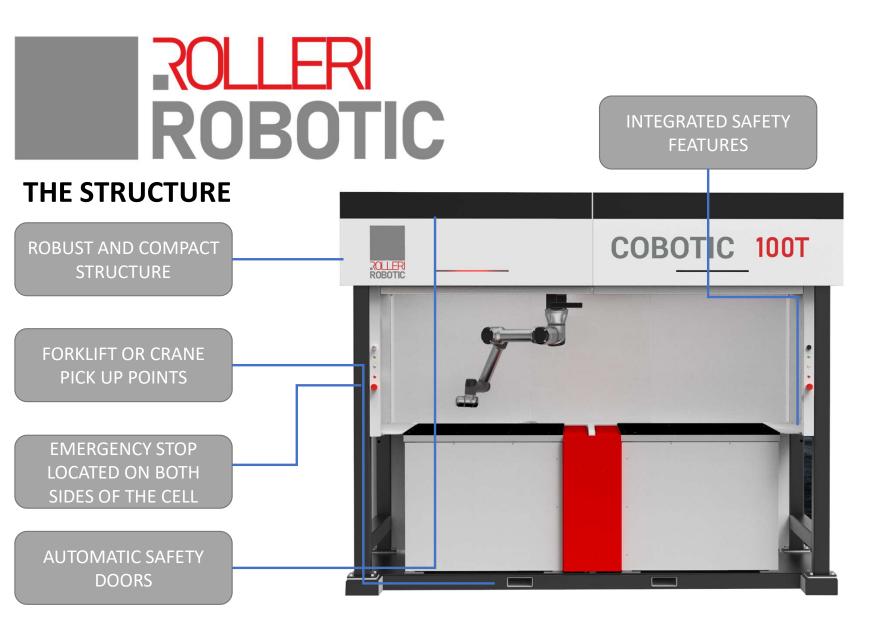
COBOT 100 T TIG WELDING ROBOTIC CELL





THE COBOT 100T :

- **Guarantees** a **cooperation** between man and robot maintaining a **high precision** during the production of pieces .
- By-passes the concept of CAD/CAM programming as the operator programs point by point directly on the cell.
- Allows repeatability thanks to an incorporated storage inside the software.
- Facilitates problem solving inside a workshop dynamic



ROBOTIC

WORKING AREA

- Two separate working tables (4ft x 4ft)
- Predisposition for table suction
- Central safety panel to divide the two tables if required.
- Two lateral doors for extra work-space.



Air intakes which act as a predisposition for pneumatic jigs and masks



ROBOTIC

THE COBOT

The cobot used inside the cell is know as UR 5 by Universal robot. The robot consists in six axis (3 radial and 3 rotative).

Being a Cobot the robot collaborates with the operator at elevated capacities thanks to its safety features avoiding collision.

The welding torch has been positioned on the robots head to guarantee maximum orientation throughout the movements.



Implemented linear guide seventh axis by Festo, allows the robot to move among working tables

ROBOTIC

PROGRAMMING

Tablet with integrated program for both welding machine and COBOT with one interface

Welding parameters are automatically set by our software by only inserting material type, thickness and welding type

It's still possible for expert welders to manually insert parameters such us

- Current
- Welding frequency
- Welding pulse frequency
- Welding type: low-voltage, high-voltage and constant current welding



The free-drive button positioned on both the torch and the panels allows you to free all the robot brakes and direct the robot to the needed points manually.

REMOTE ASSISTANCE

Platform for remote support with smart glasses and tablet for direct and real-time interface with the robotic cell.

Thanks to COBOTIC REMOTE System, service technicians can help the operator carrying out any operation and intervening to prevent any future machine breakdown.

When wearing the smart glasses, service technicians can intervene to solve any technical or mechanical problem of the robotic cell or any practical problem related to welding (or other) operation carried out.

The robotic cell undergoes ongoing monitoring of all its components.

3 sperate cabinets for UPS COBOT AND MACHINE



